

Synthesis of (–)-Caronaldehyde from (+)-3-Carene

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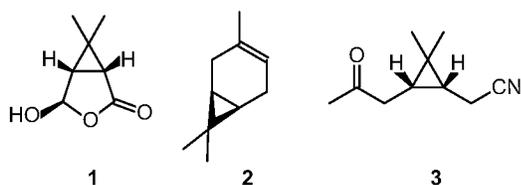
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The preparation of (–)-caronaldehyde from monoterpene hydrocarbon (+)-3-carene is described.

The optically active furanoid type heterocyclic compound caronaldehyde **1** is known to be an intermediate compound in pyrethroid syntheses^{1,2} as well as an effective chiral agent for the resolution of racemic alcohols.^{3–6} We now describe a new synthetic route to this compound from the (+)-3-carene molecule **2** using 3,4-*seco*-carene derivative **3**⁷ as intermediate. The synthetic pathway developed is shown in Scheme 1.

When treated with bromine in an alkaline methanolic



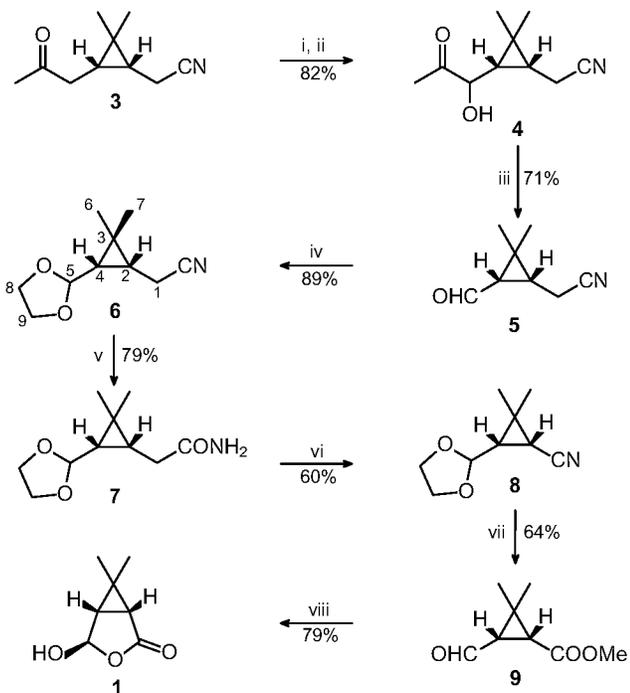
solution, oxonitrile **3** is transformed to the corresponding α -hydroxy ketone **4**.⁸ Although this reaction is very fast and allowed us to perform a double-stage reaction sequence (bromination at the α -position of the carbonyl function followed by nucleophilic substitution of the bromine atom) as a single-stage process, yields were not good.[†] To improve the yield of the desired compound **4**, we have broken the process down into two reactions. The bromo derivative is

[†] Although the yield of the crude hydroxynitrile was about 85%, the pure compound can be isolated only in 45% yield.

quite an unstable compound so the best yield of hydroxy derivative **4** was achieved when the process was carried out as a one-pot synthesis without isolation and purification of the bromide. In the first stage, oxo derivative **3** was brominated with bromine in a methylene dichloride solution at 10–15 °C. The resulting bromo derivative was then subjected to an alkali at –15–10 °C to give hydroxy derivative **4** in 82% overall yield. The preparation of aldehyde **5** from hydroxy ketone **4** was described earlier.⁸

p-Toluenesulfonic acid, being the most commonly used acidic catalyst for the introduction of the dioxolane protecting group, was unsuitable for the reaction of aldehyde **5** because of the low yield of the desired compound due to the formation of a large number of by-products. The use of pyridinium hydrochloride in boiling benzene makes it possible to obtain dioxolane derivative **6**[‡] as the main product, the yield being dependent on the quantity of catalyst used. An equimolar amount of catalyst resulted in cyclopropane ring

[‡] (1*R*,3*S*)-2,2-Dimethyl-3-(1,3-dioxolan-2-yl)cyclopropane acetonitrile **6**, after sublimation of the crude product in vacuum: $[\alpha]_{578}^{23} +50.4^\circ$ ($c = 2.74$ in CHCl_3). IR (CHCl_3) ν/cm^{-1} 2250 (CN), 1200–1070 ($-\text{O}-\text{C}-\text{O}-$). ¹H NMR ($\text{CDCl}_3-\text{CCl}_4$, 1:1 v/v) δ 2.20 (dd, $J = 17$ and 9 Hz, 1H, 1-Ha), 2.50 (dd, $J = 17$ and 5 Hz, 1H, 1-Hb), 0.96 (m, 1H, 2-H), 0.78 (dd, $J = 8$ and 8 Hz, 1H, 4-H), 4.46 (d, $J = 8$ Hz, 1H, 5-H), 1.05 (s, 3H, 6-H₃ or 7-H₃), 1.07 (s, 3H, 6-H₃ or 7-H₃), 3.80 (m, 4H, 8-H₂ and 9-H₂). ¹³C NMR ($\text{CDCl}_3-\text{CCl}_4$, 1:1 v/v) δ 118.60 (C \equiv N), 13.43 (C-1), 22.46 (C-2), 18.61 (C-3), 28.07 (C-4), 103.35 (C-5), 14.40 (C-6), 28.00 (C-7), 64.41 and 64.50 (C-8 and C-9).



Scheme 1 The numbering scheme of the C atoms is given only for the NMR interpretation and does not coincide with the numbering of the system according to IUPAC nomenclature rules. *Reagents and conditions*: i, $\text{Br}_2/\text{CH}_2\text{Cl}_2$, 10°C , 15 min; ii, $\text{KOH}-\text{H}_2\text{O}$, acetone, -15°C , 15 min; iii, NaIO_4 , acetone (ref. 8); iv, $\text{HOCH}_2\text{CH}_2\text{OH}/\text{Py}-\text{HCl}$ -benzene, reflux, 3 h; v, $\text{KOH}-\text{Bu}^t\text{OH}$, reflux, 10 min; vi, $\text{Br}_2-\text{KOH}-\text{H}_2\text{O}/[\text{Et}_3\text{NCH}_2\text{Ph}]\text{Cl}-\text{CH}_2\text{Cl}_2$, 0°C , 1 h; reflux, 2 h; vii, $\text{HCl}-\text{MeOH}$, room temp., 2 h; viii, $\text{KOH}-\text{H}_2\text{O}-\text{THF}$, 0°C , 5 min.

cleavage, and 0.1% of catalyst led to the formation of a significant amount of *trans*-isomer (up to 50%) at the cyclopropane moiety; 0.01% of $\text{Py}-\text{HCl}$ gave the best results (89% yield). As shown earlier,⁹ hydrolysis of cyclopropyl-acetonitrile derivatives with a boiling suspension of potassium hydroxide in *tert*-butyl alcohol is the most suitable method for converting the nitriles to the corresponding amides. The hydrolysis of nitrile **6** gave amide **7**⁸ in 79% yield. Transformation of the amide to nitrile **8**¹¹ in 60% yield was carried out using a two-phase variant of the hypobromite oxidation at room temperature for 1 h, and then under reflux for 2 h.¹⁰

Hydrolysis of nitrile **8** with a saturated methanolic solution of dry HCl for 2 h afforded compound **9*** in 64% yield, whose NMR spectra were identical to those described earlier in ref. 11. An increase in reaction time to more than 2 h decreased the yield of the product significantly due to accumulation of the *trans*-isomer. Alkaline hydrolysis of ester **9** proceeds much more rapidly as compared to the corre-

sponding *trans*-isomer; this may result from the intramolecular participation of the aldehyde group. Different rates of hydrolysis of the isomers enables selective hydrolysis of the *cis*-isomer **9** (5 min at 0°C) and reduces the isolation procedure for the desired caronaldehyde **1**. Thus, hydrolysis of **9** (2.5 g) for 5 min at 0°C gave 2.0 g of the crude product containing no less than 90% (^1H NMR) of caronaldehyde **1** (yield 79%). Two-fold crystallisation of the crude product from diethyl ether-pentane gave an analytical sample of caronaldehyde **1** with m.p. $114-115^\circ\text{C}$, $[\alpha]_{578}^{22} -104^\circ$ ($c = 1.73$ in CHCl_3) [ref. 12: m.p. $114.5-115.5^\circ\text{C}$, $[\alpha]_{\text{D}}^{28} +99.41^\circ$ ($c = 0.9$ in EtOH)] whose NMR spectra were identical to those published in ref. 12.

See ref. 8 for general experimental details. The chemical shifts in the NMR spectra were calculated relative to the solvent signal (CDCl_3) used as internal standard: δ_{H} 7.24 ppm and δ_{C} 76.90 ppm.

Satisfactory microanalyses for all new compounds were obtained: $\text{C} \pm 0.47$, $\text{H} \pm 0.38$, $\text{N} \pm 0.43$.

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⁸ (1*R*,3*S*)-2,2-Dimethyl-3-(1,3-dioxolan-2-yl)cyclopropane acetamide **7**: m.p. $71.5-73^\circ\text{C}$ ($\text{Et}_2\text{O}-\text{EtOAc}$); $[\alpha]_{578}^{22} -46.42^\circ$ ($c = 1.45$ in CHCl_3). IR (CHCl_3): ν/cm^{-1} 3540 and 3410 (NH_2), 1670 ($\text{C}=\text{O}$), 1580 ($\text{H}-\text{N}$), 1150-1040 ($-\text{O}-\text{C}-\text{O}-$). ^1H NMR ($\text{CDCl}_3-\text{CCl}_4$, 1:1 v/v): δ 2.12 (dd, $J = 15$ and 9 Hz, 1H, 1-Ha), 2.23 (dd, $J = 15$ and 6 Hz, 1H, 1-Hb), 0.96 (m, 1H, 2-H), 0.73 (dd, $J = 8$ and 8 Hz, 1H, 4-H), 4.52 (d, $J = 8$ Hz, 1H, 5-H), 1.04 (s, 3H, 6-H₃ or 7-H₃), 1.00 (s, 3H, 7-H₃ or 6-H₃), 3.80 (m, 4H, 8-H₂ and 9-H₂), 6.4 (br.s, 2H, NH_2). ^{13}C NMR ($\text{CDCl}_3-\text{CCl}_4$, 1:1 v/v): δ 174.85 (CONH_2), 32.32 (C-1), 23.98 (C-2), 18.16 (C-3), 28.07 (C-4), 103.33 (C-5), 15.11 (C-6), 28.43 (C-7), 64.42 and 64.69 (C-8 and C-9).

¹¹ (1*R*,3*S*)-2,2-Dimethyl-3-(1,3-dioxolan-2-yl)cyclopropane carbonitrile **8**, after sublimation of the crude product in vacuum: $[\alpha]_{578}^{24} +11.6^\circ$ ($c = 2.92$ in CHCl_3). IR (CHCl_3): ν/cm^{-1} 2250 (CN), 1170-1030 ($-\text{O}-\text{C}-\text{O}-$). ^1H NMR ($\text{CDCl}_3-\text{CCl}_4$, 1:1 v/v): δ 4.58 (d, $J = 8$ Hz, 1H, 5-H), 1.14 (s, 3H, 6-H₃ or 7-H₃), 1.25 (s, 3H, 6-H₃ or 7-H₃), 3.80 (m, 4H, 8-H₂ and 9-H₂). ^{13}C NMR ($\text{CDCl}_3-\text{CCl}_4$, 1:1 v/v): δ 117.10 (C-1), 13.51 (C-2), 22.76 (C-3), 31.42 (C-4), 102.30 (C-5), 16.74 (C-6), 26.31 (C-7), 64.42 and 64.69 (C-8 and C-9).

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