

Table 1 Acetylation of **1** in hexane in the presence of different solid bases (28–35 °C, reaction time 1 h, 1:Ac₂O = 1:2).

Base	Ratio 2:3
Pyridine ^a	1:4
Na ₂ CO ₃	100:1
NaHCO ₃	100:1
K ₂ CO ₃	100:1
NaOH ^b	100:1
KOH ^b	100:1
CaCO ₃ ^c	100:1

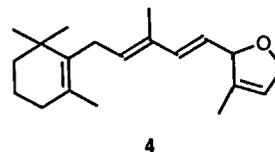
^a Without the catalyst. ^b A significant quantity of side-product was obtained. ^c The reaction proceeds extremely slowly; even after 8 h the degree of conversion is only *ca.* 50–60%.

base is the monoacetylated diol **2**. The case of CaCO₃ is the exception. Traces of **3** appear only when conversion of **1** exceeds 75%. The results obtained are summarized in Table 1.

It must be mentioned that when the reaction is carried out in the presence of NaOH and especially KOH a number of side-processes occur. In order to isolate and identify their products we have performed some runs in conditions favourable to their formation (solid KOH, 40 °C). The fractions of reaction mixture containing these compounds were obtained with the help of preparative HPLC (sorberent, silica gel L, 20–40 mm; eluent, hexane – PrⁱOH, 10:1). We then obtained some viscous, tarry products with total yield not more than 5–7%. Based on some spectroscopic data (IR, ¹H NMR and mass spectroscopy[‡]) to these products was tentatively assigned the general structure **4**

[‡] Absorption bands at 1085 cm⁻¹, chemical shift at 3.5–3.2 ppm.

(including various stereoisomers). Also obtained was a dimeric product with molecular mass 572.



In our opinion the secondary hydroxy group of the diol **1** is much more hindered than the primary one, due to diol adsorption on the surface of the solid base; this may explain the observed reaction selectivity. A weaker base, such as CaCO₃, is not able to adsorb diol **1** as strongly as Na₂CO₃ or stronger bases, so the selectivity of the reaction in its presence is the same as in a homogeneous reaction.

References

- 1 L. O. Schnaidman, *Proizvodstvo vitaminov (Manufacture of vitamins)*, Pishchevaya promyshlennost, Moscow, 1973, p. 479 (in Russian).
- 2 E. V. Dehmlow and S. S. Dehmlow, *Phase Transfer Catalysis*, Verlag Chemie GmbH, Weinheim, 1993.

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