



## N<sub>2</sub>O Decomposition over Dehydroxylated HZSM-5 Zeolites

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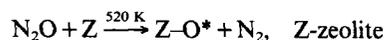
N<sub>2</sub>O decomposition over dehydroxylated HZSM-5 zeolite resulting in chemisorption of O-atoms and formation of new Z–O\* sites has been observed; oxidation of H<sub>2</sub>, CH<sub>4</sub>, C<sub>2</sub>H<sub>6</sub> and CO over these sites at room temperature has been studied using IR diffuse-reflectance spectroscopy.

The H-forms of zeolites are known to be classic acid-type catalysts, and exhibit activity in some redox-type reactions.<sup>1–5</sup> Radical centres of a different nature or transition metal impurities<sup>4,5</sup> are usually considered to be active sites responsible for these reactions.

In previous work, N<sub>2</sub>O decomposition over dehydroxylated HZSM-5 zeolite resulting in chemisorption of O-atoms on this zeolite and the formation of N<sub>2</sub> has been reported.<sup>6</sup> A similar effect has been monitored for Fe-containing HZSM-5 zeolites using mass spectrometry.<sup>4,7</sup> This short communication presents some new results obtained using UV and IR spectroscopy on HZSM-5 zeolite with a relatively low level of iron impurities.

The H-form of ZSM-5 (100 mg, Si/Al=20, 0.04 mass% Fe<sub>2</sub>O<sub>3</sub>) was heated at 3 K min<sup>-1</sup> to 1120 K *in vacuo* and then held for 4 h at this temperature. The D-form of ZSM-5 zeolite was prepared by H–D exchange with D<sub>2</sub> at 770 K. The UV and IR diffuse-reflectance spectra were recorded using 'Hitachi-340' and 'Perkin Elmer 580 B' spectrometers, respectively.

The decomposition of N<sub>2</sub>O at 520 K over HZSM-5 zeolite preheated at 1120 K leads to the formation of N<sub>2</sub> and chemisorption of 10<sup>19</sup> O-atoms per g of zeolite according to Scheme 1.



Scheme 1

Simultaneously, absorption bands at 360 and 590 nm appear in the UV spectrum. Evacuation of the sample at a temperature

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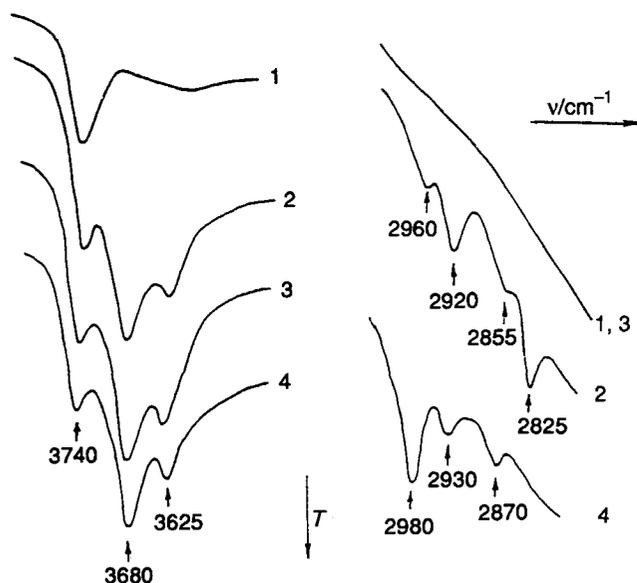
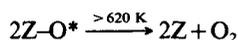


Fig. 1 IR spectra of dehydroxylated D-ZSM-5 zeolite treated with  $N_2O$  at 520 K (1) followed by adsorption of  $H_2$ ; (2),  $CH_4$ ; (3),  $C_2H_6$ ; (4) at 300 K

above 620 K results in the desorption of  $O_2$  and the disappearance of the bands at 360 and 590 nm, Scheme 2.



Scheme 2

Repeated treatment of the HZSM-5 zeolite in  $N_2O$  at 520 K is again accompanied by chemisorption of atomic oxygen and the appearance of the absorbance bands at 360 and 590 nm.

Adsorption of CO at 300 K on dehydroxylated HZSM-5 zeolite treated with  $N_2O$  at 520 K results in CO oxidation to  $CO_2$  ( $\nu = 2370\text{ cm}^{-1}$ ). Simultaneously, the UV bands of chemi-

sorbed oxygen at 360 and 590 nm disappear. Adsorption of  $H_2$ ,  $D_2$ ,  $CH_4$  and  $C_2H_6$  at room temperature leads to their oxidation with the formation of new OH-groups ( $\nu = 3680$  and  $3620\text{ cm}^{-1}$ ) or OD-groups ( $\nu = 2710$  and  $2675\text{ cm}^{-1}$ ). In the case of adsorption of hydrocarbons in addition to OH-groups new  $CH_x$  fragments also form after their interaction with chemisorbed oxygen (Fig. 1). Therefore, R-H molecules dissociate on the  $Z-O^*$  sites forming hydroxyl radicals and O-R fragments.

Oxygen chemisorption on ZSM-5 zeolites has previously been attributed to iron impurities.<sup>4,7</sup> In the present work, however, when HZSM-5 with relatively low iron concentration was activated at 720 K, no oxygen chemisorption and subsequent oxidation of CO,  $H_2$  and  $CH_4$  were observed. The formation of  $Z-O^*$  sites was observed only for HZSM-5 zeolites dehydroxylated at a temperature above 770 K and no oxygen consumption during  $N_2O$  adsorption was observed on HY, mordenites, amorphous silica-alumina or H-ferrisilicates. It is possible that  $Z-O^*$  sites are active in the catalytic oxidation of  $C_6H_6$ <sup>5,8</sup> and  $CH_4$ .<sup>2,3</sup>

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