

Gasification of metal-containing coals and carbons *via* their reaction with carbon dioxide

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Table S1 Properties of the activated coal CKT-6A used in the catalytic reactions.

| Fraction/mm | d (bulk)/g cm ⁻³ | Water capacity/ cm ³ g ⁻¹ | Specific surface area/m ² g ⁻¹ (BET) | Pore volume/ cm ³ g ⁻¹ |
|-------------|-------------------------------|--|---|---|
| 0.2–0.45 | 0.42 | 0.66 | 1269 | 0.66 |

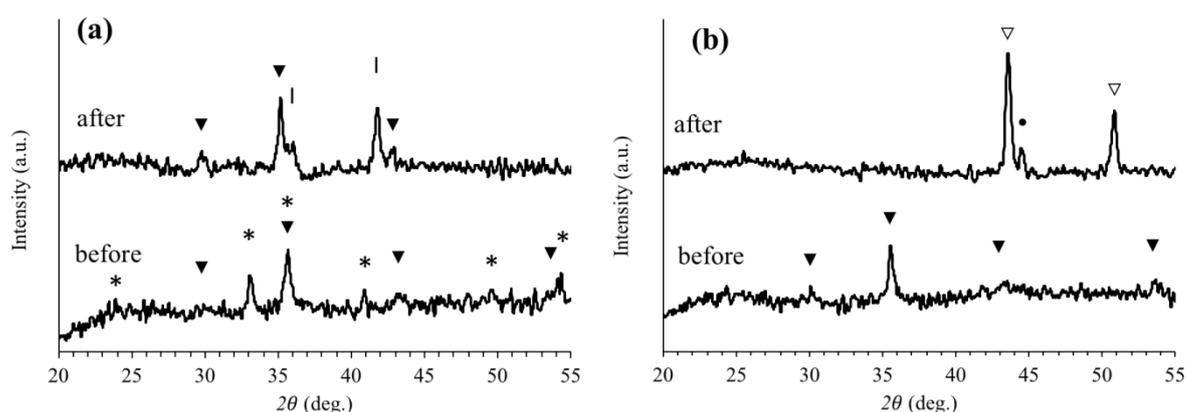


Figure S1 XRD patterns of (a) Fe/C(T) and (b) Fe/C(MW) samples before and after the catalytic reaction. The reflections of crystallographic planes for the specific iron compounds are indicated by the following symbols: * – Fe₂O₃; ▼ – Fe₃O₄; | – FeO; ▽ – Fe₃C; ● – Fe⁰.

The initial Fe/C(T) sample contains a mixture of iron oxides [Figure S1(a)]. The predominant Fe₂O₃ phase demonstrates the peaks at 24.15 °, 33.16 °, 35.63 °, 40.86 °, 49.47 °, and 54.08 ° corresponding to the (012), (104), (110), (113), (024), and (116) crystallographic planes, respectively (JCPDS card No. 86-0550). The reflections at 30.08 °, 35.43 °, 43.05 °, and 53.41 ° are related to the (220), (311), (400), and (422) planes of magnetite, Fe₃O₄ (JCPDS card No. 82-1533). The initial Fe/C(MW) sample [Figure S1 (a)] contained only the Fe₃O₄ phase unlike the Fe/C(T) sample.

The average crystallite size (D_p) of oxide phases was calculated by the Debye-Scherrer equation:

$$D_p = 0.94\lambda/\beta\cos\theta,$$

where λ is the wavelength of CuK α irradiation, 1.54060 Å; β is the full width at the half maximum (FWHM) of the most intense reflection at 35.4° corresponding to the (311) plane of Fe₃O₄; and θ is the angle of diffraction. The average crystallite sizes are 7–8 nm and 10–12 nm for the initial Fe/C(T) and Fe/C(MW) samples, respectively.

The reduction of initial oxide phases occurs during the high-temperature catalytic reaction (see Figure S1). Carbon monoxide generated during this reaction acts as a reducing agent. The mixture of initial iron oxides (Fe₃O₄ and Fe₂O₃) transforms into Fe₃O₄ and FeO phases [see Figure S1(a)]. FeO (wüstite) manifests peaks at 35.77 ° and 41.54 ° corresponding to the (111) and (200) crystallographic planes, respectively (JCPDS card No. 79-1973). The XRD data [see Figure S1(b)] confirms that the Fe/C(MW) sample is subjected to stronger reduction during the catalytic process into Fe⁰ with the reflection at 44.6 ° (JCPDS card No. 06-0696) and forms the carbide phase (reflections at 43.60 ° and 55.88 °), which is in agreement with the JCPDS card No. 85-0871.