

**Pd–Cu catalyst prepared from heterobimetallic PdCu₂(OAc)₆:
an XRD-EXAFS study and activity/selectivity in the liquid-phase
hydrogenation of a C≡C bond**

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Catalyst preparation

The 1%Pd-0,6%Cu/Al₂O₃ and 1%Pd-1,2%Cu₂/Al₂O₃ samples were prepared by incipient wetness impregnation of Al₂O₃, (Sasol, S_{sp}=150 m²/g) with acetic acid solution of PdCu(AcO)₄ and PdCu₂(AcO)₆ complexes (pH = 2.6-2.8), respectively, followed by drying overnight at room temperature, calcination (air, 550°C, 4 h) and reduction (5%H₂/Ar, 500°C, 1 h) before catalytic measurements.

Catalytic tests

Catalytic measurements were carried out in a stainless-steel autoclave-type reactor at 10 atm H₂, 25°C in *n*-hexane (98%, «Merck») as a solvent.

Dependence of Pd-Cu₂/Al₂O₃ catalytic characteristics on alkyne structure was studied in hydrogenation of the following internal and terminal alkynes: diphenylacetylene, 1-phenyl-1-propyne, 1-phenyl-1-butyne, 1-propynyl-1-cyclohexanol, phenylacetylene. All substrates were produced by «Aldrich». Alkyne/Pd molar ratio was c.a. 4000.

The GC/MS analysis of the reaction products was performed on a “Maestro-2” gas chromatograph (“Interlab”, Russia) equipped with a capillary column HP5-MS (5% phenyldimethylsiloxane, 30 m × 0.25 mm ID with film thickness 0.25 μm).

The reaction rates were measured by the rate of H₂ uptake on the first (hydrogenation of triple bond to double) and the second (alkene intermediate hydrogenation) reaction steps (*r*₁ and *r*₂, respectively).

Specific catalytic activity was evaluated by the turnover frequencies on the first (*TOF*₁) and the second (*TOF*₂) steps of the reaction calculated as the ratio of consumed H₂ molecules on the first and the second hydrogenation step, respectively, to the overall Pd atoms in the catalyst

per second. In addition to that, reaction kinetics was characterized by TOF_1/TOF_2 ratio according to¹.

Selectivity of the catalysts (S) was calculated as a molar ratio of the hydrogenation products ($n_{C_nH_{2n}}$ and $n_{C_nH_{2n+2}}$) in the reaction mixture determined by GC/MS analysis data as:

$$S = n_{C_nH_{2n}} / (n_{C_nH_{2n}} + n_{C_nH_{2n+2}}).$$

Catalyst characterization

XRD: X-ray absorption spectroscopy and X-ray diffraction analysis were performed using techniques described elsewhere.² Wavelength was fixed at $\lambda = 0.68886 \text{ \AA}$. Phase identification was made using the PDF-2 database.³

EXAFS: The EXAFS spectra at Cu and Pd K-edges were measured in the fluorescence mode by means of ionization chamber filled with air and a silicon (single crystal) avalanche photodiode detector. Si (111) and Si (220) channel-cut monochromators were used for Cu and Pd, respectively. In each case corresponding metal foil was used as a standard. The EXAFS spectra were analyzed and fitted using LARCH software (version 0.9.24).⁴ The effective scattering amplitudes, phase shifts and inelastic loss functions for Cu-Cu, Cu-Pd, Pd-Cu and Pd-Pd FEFF paths were calculated using FEFF6 code.^{5,6} The data were weighted by k^3 and fitted in the 2.0-13.0 \AA^{-1} region of photoelectron wavevectors.⁷

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³ PDF-2 Data Base (Sets 1-47), 1997, JCPDS - International Centre for Diffraction Data.

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